

Work Order ID 93971

November-28-12 12:41:48 PM

93971

Page 1

Item ID: D2236

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lid Rib

Start Date: 28/11/2012 Start Qty: 16.00

~~*16*~~ 12x
16

Cust Item ID:

Required Date: 06/12/2012 Req'd Qty: 16.00

Customer:

Reference:

Approvals:

Process Plan:

MCS

Date: 12-11-28 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D2236

C

100

0.00

100

Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-3 and cut use DT8303

2- Remove identification markings on tube

3- Deburr

12/13/03/12 12x

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

QC 13.3.13

12x

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Page 2

Item ID: D2236

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Lid Rib

Stop ***NS2***

Start Date: 28/11/2012 Start Qty: 16.00

16

Cust Item ID:

Required Date: 06/12/2012 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

13-03-12 12x

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/3/14

13-03-13

Picklist Print

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Page 1

Work Order ID: 93971

93971

Parent Item: D2236

D2236

Parent Item Name: Lid Rib

Start Date: 28/11/2012

Required Date: 06/12/2012

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3166-3		Manufactured	No			100	Each	11.6811	1	16			

D3166-3

Basket Hoop

**

B94157 → k

Location

Loc Qty

Loc Code

WA004

11.2422526

81578

0.1052

86824

2.1480526

87793

2.989

92169

6

WA007

0.4388

77294

0.4388

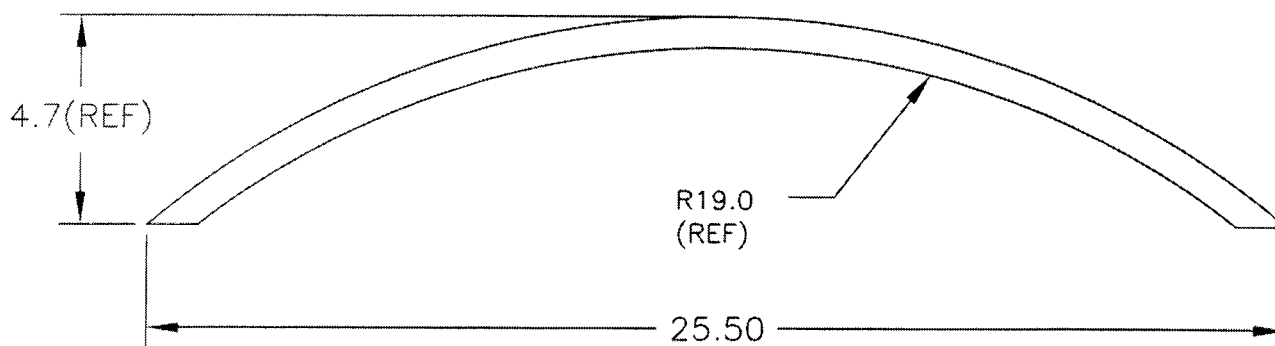
21

13.03.12



DESIGN BW	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2236	REV. C SHEET 1 OF 1
DATE 05.06.07	TITLE LID RIB		SCALE 1:4
A	94.05.30	NEW ISSUE	
B	94.12.16	LID	
C	05.06.07	UPDATE NOTES, CHANGE RADIUS TO 19.0	

RELEASED
05.08.19 [Signature]



D2236

D2236 LID RIB

- 1) MAKE FROM D3166-3 BASKET HOOP
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES AER PER DART QSI 018 UNLESS OTHERWISE NOTED

12-11-28
53971 MGS
WORK ORDER
WITHOUT NOTICE
EFFECTIVE AMENDMENT
ENGINEERING
TO BE SENT TO
COPY
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EFFECTIVE AMENDMENT

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